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ASSEMBLY INSTRUCTIONS

SLANT-STACK TABLE TRUCK

To assemble, follow the steps below. Please note that two people are required for assembly.

TOOLS REQUIRED:

9/16" Socket wrench or open-end wrench

3/4" Socket wrench or open-end wrench

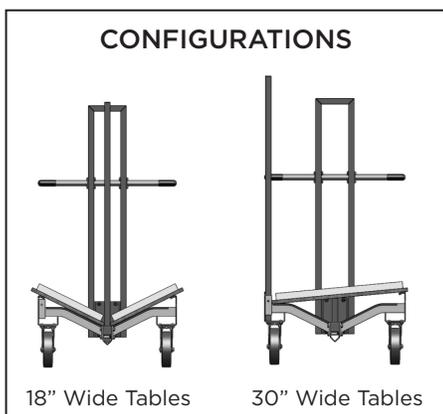
Optional Post Extension-Install by removing plastic cap from post and insert round tube end of the extension into the post. Secure by inserting the expansion rivet into the mating holes and tap with a hammer until flush.

Unit Assembly-Start by attaching the wing assemblies, with factory attached casters, to the center beam using 1/2" diameter hex head bolts and locking nuts, inserted through the upper set of holes on end plate of the wing assemblies. Do not tighten at this time. Next insert bolts through the lower set of holes, making sure to fit the receiver channel bracket between the plates. Tighten securely.

Attach the upright end frame to the end plates of the center beam using, 1" long carriage bolts and locking nuts. Attach the handle to the upright end frame using 2" long carriage bolts and locking nuts. Tighten all bolts securely.

Optional Booster Plates-Increase the angle of 18" tables to reduce the width of the loaded truck so that you may pass through single doorways. Install with 2 bolts and nuts provide.

Note-Install swivel casters on handle end of truck. On upgraded models, casters with brakes should be installed here.



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