

#### ASSEMBLY INSTRUCTION SHEET

### Supply List

Before beginning cart assembly, ensure that all of the following components and fasteners are included in the package.

#### Parts:

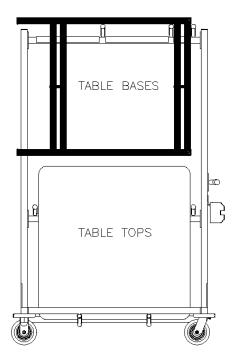
- 1. Top Rung Crossbar (112642)
- Bottom Rung Crossbar (112644) 2.
- End Upright (112670) 3.
- 4. End Upright w Hook (112641)
- 5. Handle (112645)
- 6. Base (112640)
- 7. Base Alignment Tool (230010)
- 8. (18) 5/16"-18 X 2 1/2" Hex Bolts (112331)
- 9. (44) 5/16" Flat Washers (112350)
- 10. (26) 5/16"-18 Nyloc Nuts (112346)
- 11. (2) 6" Fixed Casters (112288)
- 12. (2) 6" Swivel Casters (127035)

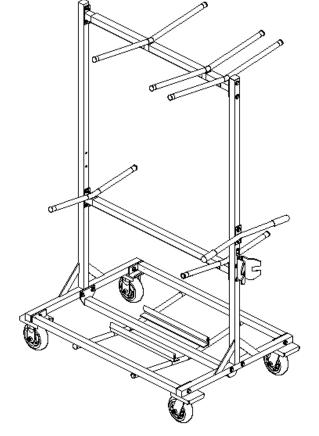
#### **Tools Required:**

1/2" Wrench/Ratchet & Socket (not included) 1.

#### Notes:

- 1. We recommend at least two people assemble this cart.
- 2. DO NOT tighten bolts until cart is completely assembled, this allows for adjustment, if necessary.
- 3. ALWAYS load bottom of cart first, alternating each side to evenly distribute weight.
- 4. Load/orient table bases as shown below.
- 5. When possible, load table tops so that the tops face each other.





See other side for assembly information



## Assembly Instructions

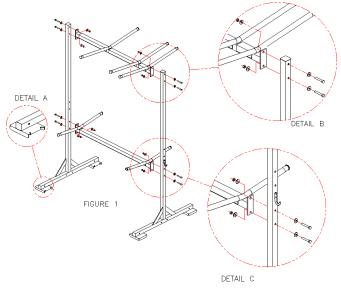
#### Step:

# NOTE: It is easier to assemble the cart before installing the casters. We recommend that at least two people assemble this cart.

- Orient the End Uprights so that the tab on the caster pad faces in towards the center of the cart (See Figure 1, Detail A).
- 2. Attach the Top Rung Crossbar to the End Uprights (See Figure 1, Detail B) using 2 1/2" long, 5/16" hex bolts, washers, and nyloc nuts. Hand tighten.
- Attach the Bottom Rung Crossbar to the End Uprights (See Figure 1, Detail C) using 2 1/2" long, 5/16" hex bolts, washers, and nyloc nuts. Hand tighten.
- 4. Attach the Handle to the End Upright (See Figure 2, Detail D) using 2 1/2" long, 5/16" hex bolts, washers, and nyloc nuts. Hand tighten.

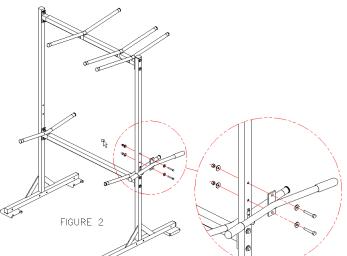
#### NOTE: The Handle MUST be installed on the End Upright with Hook that is closest to the two rungs of the Top Rung Crossbar (See Figure 2).

- Lay the cart on its side. Attach the swivel casters on the handle side of cart & attach the fixed casters to the other side (See Figure 3 for caster installation instructions). Tighten.
- Attach the Base to the End Uprights (See Figure 4, Detail E) using 2 1/2" long, 5/16" hex bolts, washers, and nyloc nuts. Hand tighten.
- 7. Tighten all bolts.
- 8. Place Base Alignment Tool on hook just under the Handle.



# Elevare Table Cart

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DETAIL D

