

**WE RECOMMEND AT LEAST TWO PEOPLE
ASSEMBLE/ADJUST THIS CART**

Supply List

Before beginning cart assembly, ensure that all of the following components and fasteners are included in the package.

Parts:

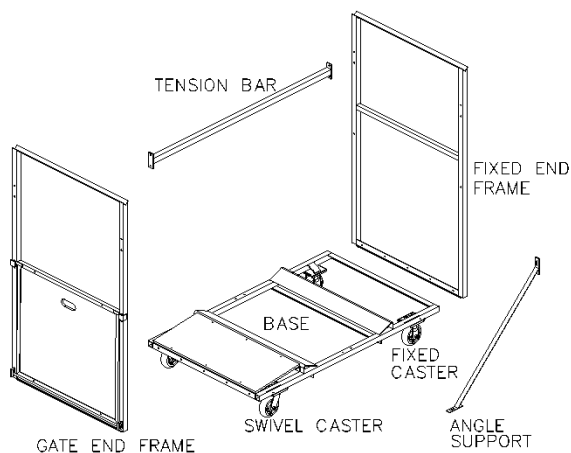
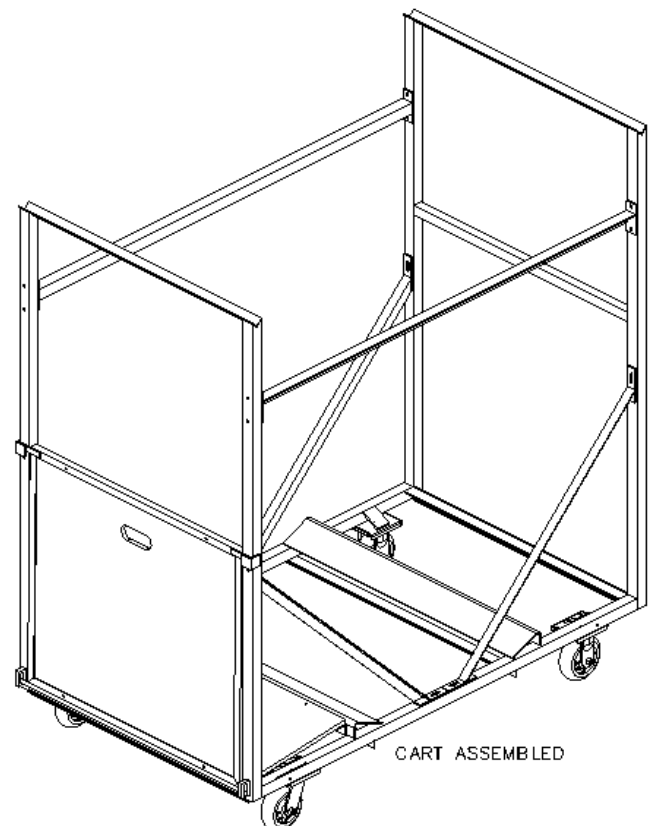
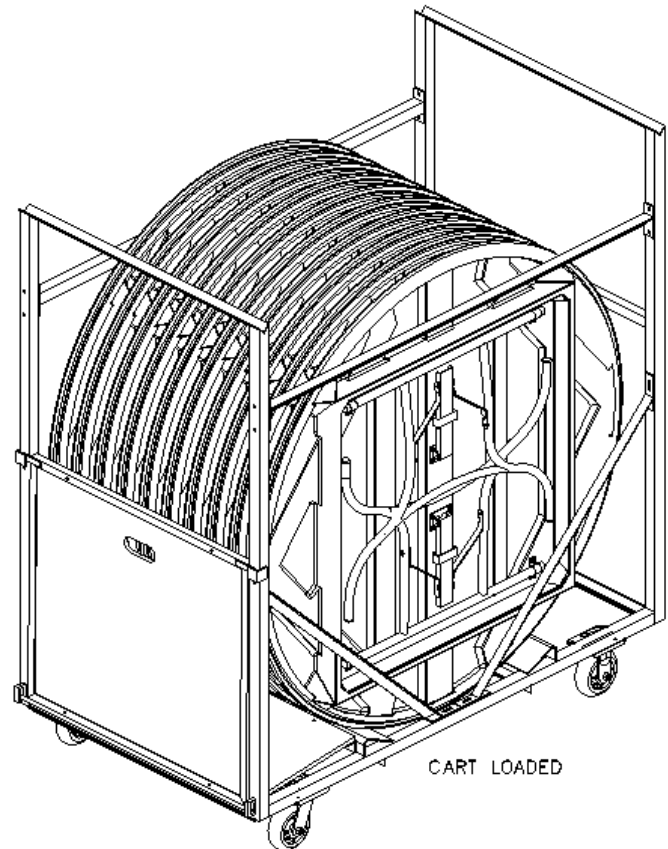
1. Base
2. Tension Bars (2)
3. Gate End Frame
4. Fixed End Frame
5. Angle Support (4)
6. (10) 3/8"-16 X 1" Hex Bolts
7. (26) 3/8" Nyloc Nuts
8. (16) 3/8"-16 X 2-1/2" Hex Bolts
9. (8) 5/16"-18 Nyloc Nuts (to mount casters to caster pads)
10. (2) 6" Fixed Casters
11. (2) 6" Swivel Casters
12. (8) 5/16" Flat Washers

Tools Required:

1. 1/2" Wrench, Ratchet & Socket for Caster nuts (not included)
2. 9/16" Wrench, Ratchet & Socket (not included)

Notes:

1. These instructions are used for both the CT Cart-Stacking 60 & the CT Cart-Stacking 72.
2. **DO NOT** tighten bolts until cart is completely assembled, this allows for adjustment, if necessary.
3. This cart requires a forklift to transport.
4. If stacking this cart, **X-Base is required.**



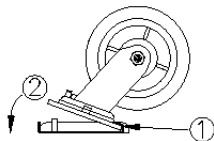
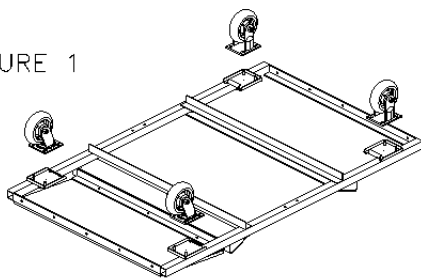
See other side for assembly information

Assembly Instructions
Step:

1. Lay the Base upside down on a flat, level surface with the caster pads facing up. Attach the Casters to the Base (See Figure 1). Attach the Swivel Casters to the RAMP SIDE of the Base. Tighten all. Turn Base on side to continue.
2. Attach the Gate End Frame to the Base using the 1" long, 3/8" hex bolts and 3/8" nyloc nuts. Make sure the Gate End Frame is on the RAMP SIDE of the Base (See Figure 2, Detail A). Hand tighten.
3. Attach the Fixed End Frame to the Base using the 1" long, 3/8" hex bolts and 3/8" nyloc nuts (See Figure 2, Detail B). Hand tighten.
4. Attach the Angle Supports (the flat side of the angle must face in) to the End Frames (See Figure 3, Detail C) and Base (See Figure 3, Detail D) using the 2-1/2" long, 3/8" hex bolts and 3/8" nyloc nuts. Hand tighten.
5. Attach the Tension Bars to both End Frames using the 2-1/2" long, 3/8" hex bolts and 3/8" nyloc nuts (See Figure 4, Detail E). Hand tighten.

NOTE: If stacking this cart, loosen and adjust cart ends (Figure 2), Angle Supports (Figure 3), and the Tension Bars (Figure 4) so that the next cart sits correctly on top. Retighten.

6. Tighten all bolts.

FIGURE 1


- 1) SLIDE CASTER UNDER TAB
- 2) ONCE CASTER IS UNDER TAB, PRESS CASTER DOWN OVER THREADED STUDS
- 3) ADD 5/16" FLAT WASHER & NUT
- 4) TIGHTEN

